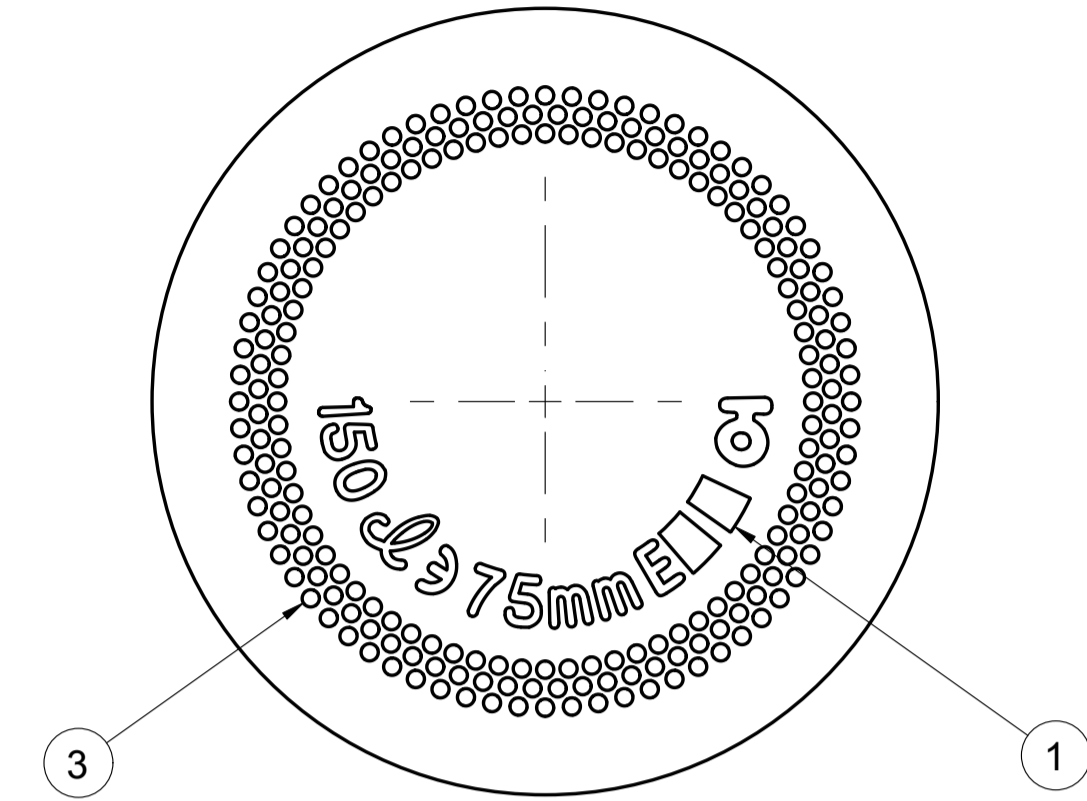
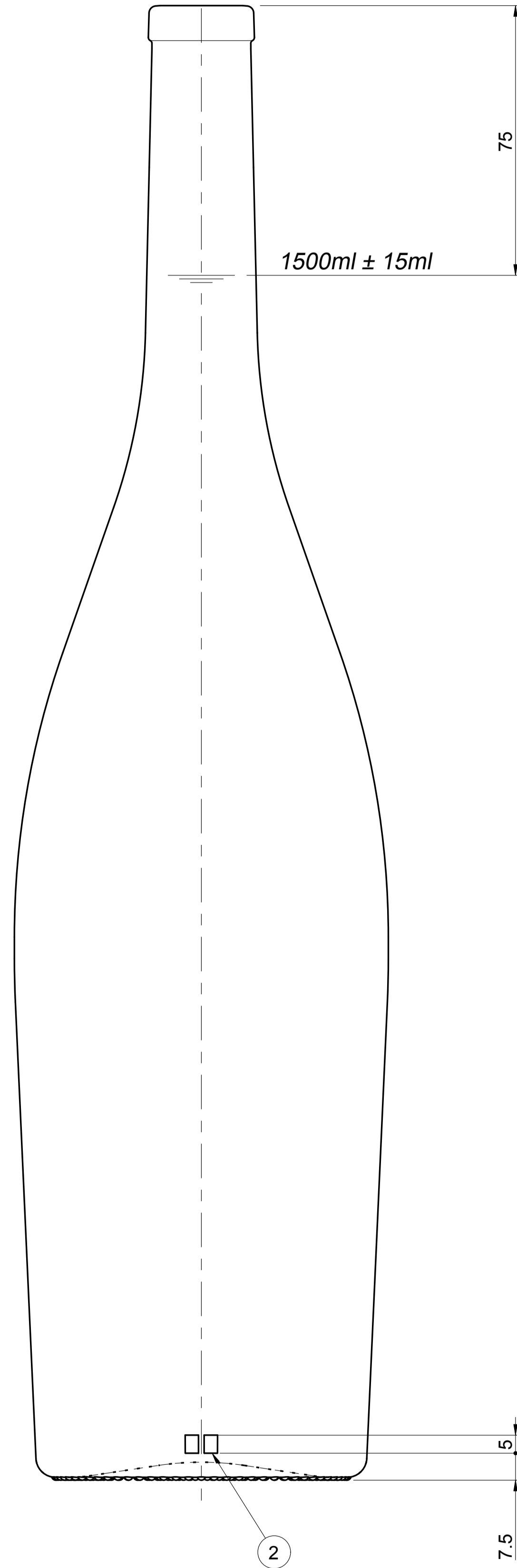
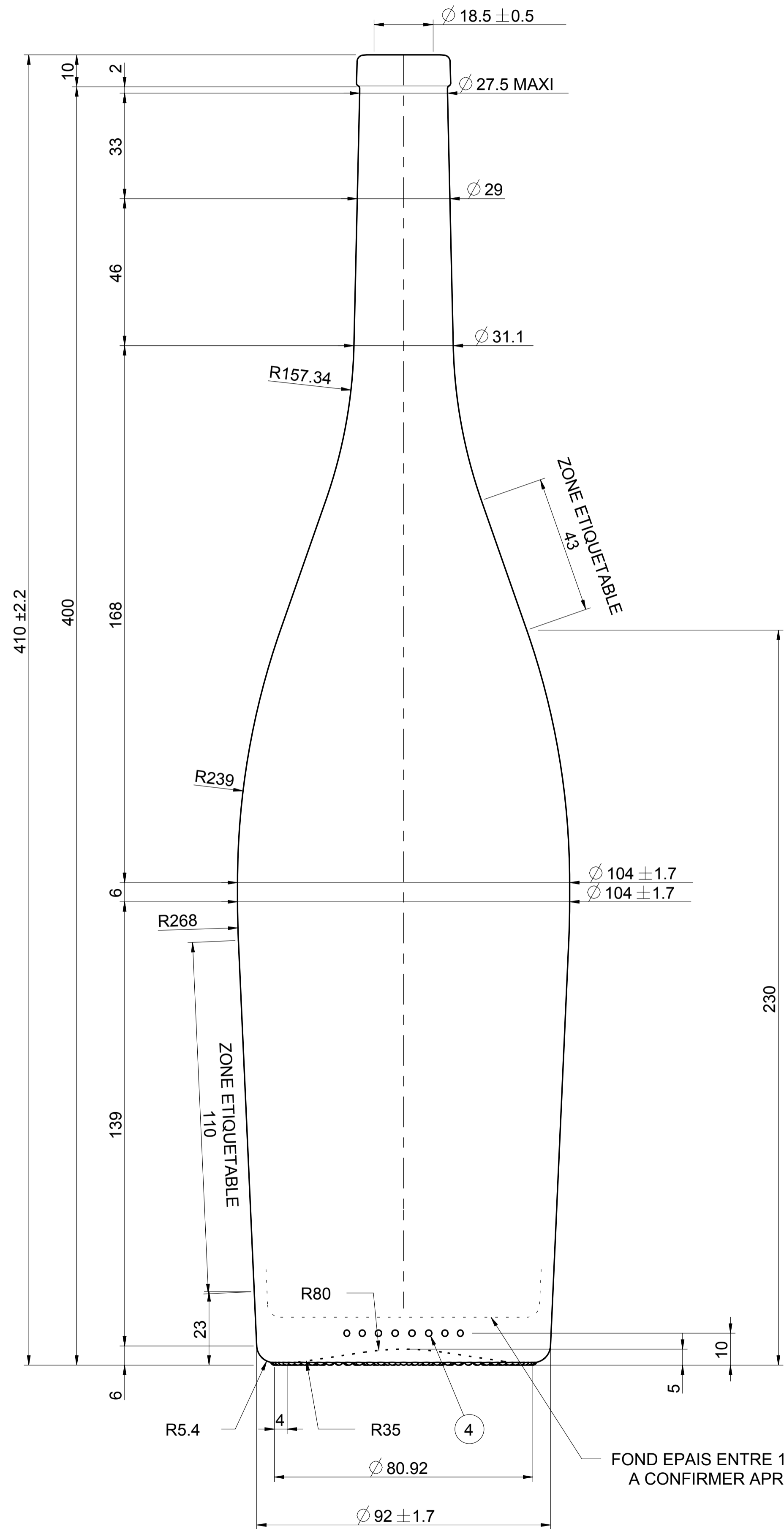


NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

HEAT TREATMENT 50 °C maxi	CARBONATION XX g CO2/l maxi
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TILT ANGLE 17.22
MAX. VERTICALITY TOLERANCE 4.4 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 3981	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 17.5 mm	MAX FILLING TUBE Ø 16 mm
CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
1527ml APPROX.	
CONTAINER RATED CAPACITY (FILLPOINT)	
1500ml ± 15ml	
CONTAINER WEIGHT	
1000g APPROX.	
FINISH DESIGNATION FR_30_SPECIAL_H100_3981	MAX GAS VOLUME
PROCESS RETURNABLE NO	DESIGN REF. IPSO 8872

STANDARD
150 CL ESTELA

DESIGNER	BCO	DATE	07/04/14
CHECKED		DATE	

DRAWING NUMBER	MOULD/SAP NUMBER
140312	140312

No	DATE	REVISIONS	DESIGN/CHECK
	06/06/14	CREATION VERSION 01	BCO